

## Installing instruction PA / PVDF

The unions are supplied ready for installation.

### 1. Preparation

Sealing of adaptor threads with teflon tape (except unions with cylindrical thread).  
Cut the tube neatly, e.g. with the Hose-cutty AC 835.

### 2. Pushing the rubber in the tube

Push the tube into the union as far as the stop.

### 3. Tighten the knurled nut

Standard values depending on dimensions and material, see following table.  
(Spanner AC 94441)

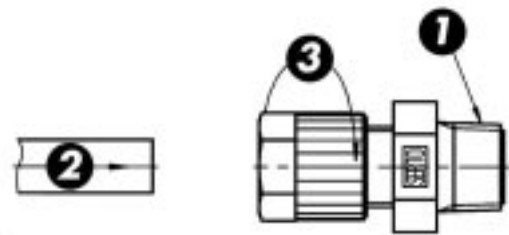
Tube size	6 x 1	8 x 1	10 x 1	10 x 1,5	12 x 1	12 x 1,5	16 x 1,5 <sup>1)</sup>
Rotation	2*	2	2	2	2	2	1 1/2
<sup>1)</sup> <b>PVDF tube unions only</b> * Tighten strongly the nut with the spanners AC 94441.							

### 4. Dismantling, Re-assembly

To disconnect, the knurled nut is unscrewed. The compression ferrule however remains on the tube. Retightening of the nut produces a perfectly sealing connection, once again. If a new tube is connected with an old union, the compression ferrule must be replaced by a new one.

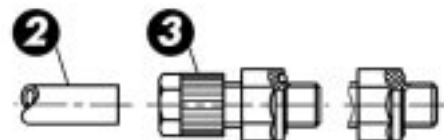
#### Plastic tube unions

for PVDF, PTFE, polyethylene and polyamide tubes 6, 8, 10, 12 and 16 mm



#### Plastic tube unions – cylindrical thread (PVDF)

for PVDF and PTFE tubes 6, 8, 10 and 12 mm



#### Plastic tube unions PVDF 4 mm

(with red. ferrule 6–4)

